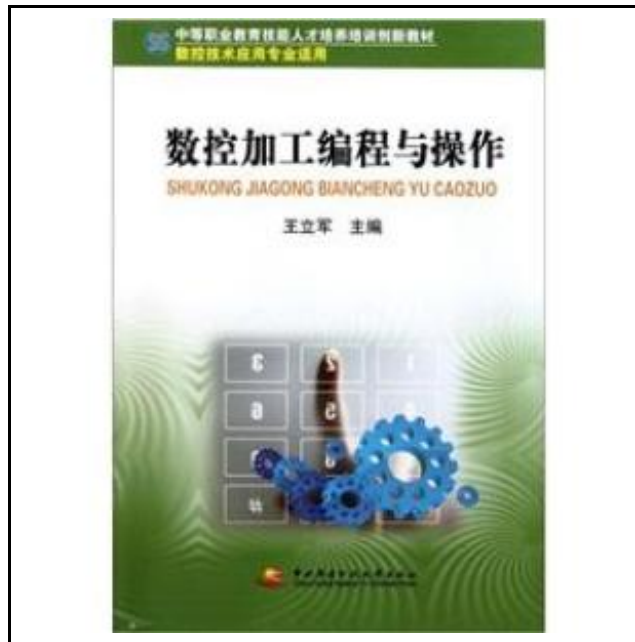


## Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]



Filesize: 4.91 MB

### ***Reviews***

*Most of these ebook is the perfect publication offered. Sure, it really is play, still an interesting and amazing literature. You wont truly feel monotony at whenever you want of your time (that's what catalogs are for about in the event you check with me).*

***(Roosevelt Rohan)***

## SECONDARY VOCATIONAL EDUCATION TRAINING SKILLED PERSONNEL TRAINING FOR CREATIVE TEACHING MATERIALS: PROGRAMMING AND OPERATION OF CNC MACHINING (CNC TECHNOLOGY PROFESSIONAL APPLICABLE) [PAPERBACK]

DOWNLOAD



To download **Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]** PDF, make sure you follow the hyperlink beneath and save the ebook or gain access to additional information that are in conjunction with SECONDARY VOCATIONAL EDUCATION TRAINING SKILLED PERSONNEL TRAINING FOR CREATIVE TEACHING MATERIALS: PROGRAMMING AND OPERATION OF CNC MACHINING (CNC TECHNOLOGY PROFESSIONAL APPLICABLE) [PAPERBACK] ebook.

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback Pages Number: 193 Language: Simplified Chinese Publisher: China Central Radio and TV University Press; 1 (2011 March 1st). Contents: Chapter 1 NC programming basics of 1.1 CNC machining programming concepts 1.1.1 the basic process of CNC machining 1.1.2 CNC programming methods 1.2 NC program. the structure of paragraph 1.2.1 Program Structure 1.2.2 program format 1.2.3 of the program mathematical word 1.3 manual programming content 1.3.2 1.3.1 mathematical treatment basis points to 2.1 Example Summary thinking and practice first CNC lathe programming CNC lathes coordinate system 2.1.1 CNC lathe coordinate system settings 2.1.3 2.1.2 machine origin of machine coordinate system datum and the workpiece coordinate system 2.1.4 knife point and knife point and the tool change 2.2 CNC system 2.2.1 The main programming functions preparatory function (G function) 2.2.2 Tool function (T feature) 2.2.3 spindle speed function (S function) 2.2.4 to the function (F function) 2.5 auxiliary functions (M functions) 2.3 CNC lathe programming instruction set 2.3.1 temporary work piece coordinate system instructions (G50) 2.3.2 set the instruction of the workpiece coordinate system (G54-G59) 2. 3.3 quickly locate instructions (C00) 2.3.4 Linear Interpolation Directive (C01) 2.3.6 2.3.5 circular interpolation command (G02/G03) inside and outside diameter of the cutting cycle command (G90) .3.7 face cutting cycle instruction (G94) 2.3.8 thread cutting cycle instruction (G92) 2.3.9 suspend command (G04) 2.3.10 tool compensation command (G40/C41/G42) 2. 3.11 cylindrical roughing canned cycle command (G71) 2.3.12 cylindrical roughing canned cycle command (G72) 2.3.13 forming the double-cycle instruction (G73) 2.3.14 finishing cycle instruction compound (G70) 2.3.15 grooving canned cycle instruction (a G75) 2.3.16 thread cutting compound fixed cycle commands (a G76) 2.4 of SIEMENS system CNC lathe programming instruction Profile Summary thinking and practice in...



**Read Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback] Online**



**Download PDF Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]**



**Download ePub Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]**

## Related PDFs



**[PDF] TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (2-4 years old) in small classes (3)(Chinese Edition)**

Follow the link under to get "TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (2-4 years old) in small classes (3)(Chinese Edition)" file.

[Read Document »](#)



**[PDF] TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (3-5 years) Intermediate (3)(Chinese Edition)**

Follow the link under to get "TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (3-5 years) Intermediate (3)(Chinese Edition)" file.

[Read Document »](#)



**[PDF] Art appreciation (travel services and hotel management professional services and management expertise secondary vocational education teaching materials supporting national planning book)(Chinese Edition)**

Follow the link under to get "Art appreciation (travel services and hotel management professional services and management expertise secondary vocational education teaching materials supporting national planning book)(Chinese Edition)" file.

[Read Document »](#)



**[PDF] Tax Practice (2nd edition five-year higher vocational education and the accounting profession teaching the book)(Chinese Edition)**

Follow the link under to get "Tax Practice (2nd edition five-year higher vocational education and the accounting profession teaching the book)(Chinese Edition)" file.

[Read Document »](#)



**[PDF] TJ new concept of the Preschool Quality Education Engineering: new happy learning young children (3-5 years old) daily learning book Intermediate (2)(Chinese Edition)**

Follow the link under to get "TJ new concept of the Preschool Quality Education Engineering: new happy learning young children (3-5 years old) daily learning book Intermediate (2)(Chinese Edition)" file.

[Read Document »](#)



**[PDF] Edge] the collection stacks of children's literature: Chunhyang Qiuyun 1.2 --- Children's Literature 2004(Chinese Edition)**

Follow the link under to get "Edge] the collection stacks of children's literature: Chunhyang Qiuyun 1.2 --- Children's Literature 2004(Chinese Edition)" file.

[Read Document »](#)



**[PDF] The new era Chihpen woman required reading books: Chihpen woman Liu Jieli financial surgery(Chinese Edition)**

Click the hyperlink listed below to read "The new era Chihpen woman required reading books: Chihpen woman Liu Jieli financial surgery(Chinese Edition)" file.

[Save ePub »](#)



**[PDF] Computer Q & A 98 wit - the challenge wit king(Chinese Edition)**

Click the hyperlink listed below to read "Computer Q & A 98 wit - the challenge wit king(Chinese Edition)" file.

[Save ePub »](#)



**[PDF] 9787111391760HTML5 game developed combat (Huazhang programmers stacks) (clear and full(Chinese Edition)**

Click the hyperlink listed below to read "9787111391760HTML5 game developed combat (Huazhang programmers stacks) (clear and full(Chinese Edition)" file.

[Save ePub »](#)



**[PDF] On the seventh grade language - Jiangsu version supporting materials - Tsinghua University Beijing University students efficient learning**

Click the hyperlink listed below to read "On the seventh grade language - Jiangsu version supporting materials - Tsinghua University Beijing University students efficient learning" file.

[Save ePub »](#)



**[PDF] Summer the 25th anniversary of the equation (Keigo Higashino shocking new work! Lies and true Impenetrable(Chinese Edition)**

Click the hyperlink listed below to read "Summer the 25th anniversary of the equation (Keigo Higashino shocking new work! Lies and true Impenetrable(Chinese Edition)" file.

[Save ePub »](#)



**[PDF] Theoretical and practical issues preschool(Chinese Edition)**

Click the hyperlink listed below to read "Theoretical and practical issues preschool(Chinese Edition)" file.

[Save ePub »](#)